

## PHT

## 285°C

Electrical heating cable for process temperature maintenance of pipework and vessels in safe or hazardous areas

**POWERHEAT**  
Constant Wattage Heating Cable

- Can be cut-to-length.
- Power outputs up to 70W/m.
- Flexible and easy to install.
- Suitable for use in safe, hazardous and corrosive areas.
- High resistance to chemical attack.
- Full range of controls and accessories available.

### DESCRIPTION

Powerheat type PHT is a constant wattage heating cable manufactured in accordance with the latest International Standards. It can be used for freeze protection or process temperature maintenance of pipework and vessels.

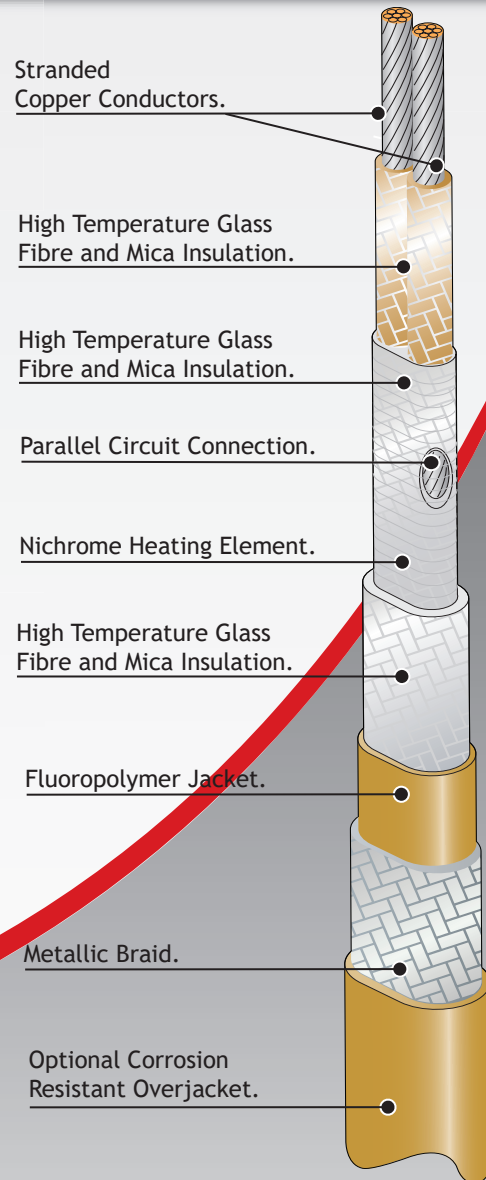
It can be cut-to-length at site, and can replace mineral insulated (MI) cables for applications where the cut-to-length feature, or field fabricated heating cable is preferred.

PHT is approved for use in hazardous areas.

The installation of PHT heating cable is quick and simple, and requires no special skills or tools. Termination and power connection components are all provided in convenient kits.

### OPTIONS

|          |   |
|----------|---|
| PHT...N  | Nickel Plated Copper braid for non-hazardous areas, hazardous areas (Zone 1 or 2) or where traced equipment does not provide an effective earth path. |
| PHT...NF | Fluoropolymer over jacket over nickel plated copper braid provides corrosion protection for braid where chemical solutions or vapours may be present. |



## SPECIFICATION

**MAXIMUM CONTINUOUS EXPOSURE TEMPERATURE (Power OFF)** 285°C (545°F)

**MAXIMUM PERMISSIBLE EXPOSURE TEMPERATURE (Power ON)** See workpiece Temperature table


**MINIMUM INSTALLATION TEMPERATURE:** -40°C (-40°F)

**POWER SUPPLY:** 12 - 277 VAC

### WEIGHTS & DIMENSIONS:

| Type Ref | Dimensions (mm) +/-0.5 | Weight kg/100m | Min Bend Radius | Gland Size |
|----------|------------------------|----------------|-----------------|------------|
| PHT..N   | 10.23 X 7.1            | 15             | 45mm            | M20        |
| PHT..NF  | 11.13 X 8.0            | 17             | 50mm            | M20        |

### APPROVAL DETAILS:

| Testing Authority   | Certificate No.   |
|---|-------------------|
| ATEX   | CML 17ATEX3169    |
| IECEX  | IECEX CML 17.0084 |

### CONSTRUCTION:

|                        |                      |
|------------------------|----------------------|
| Heating Element        | Nickel Chromium      |
| Power Conductors       | Nickel Plated Copper |
| Conductor Insulation   | Glass/Mica           |
| Primary Insulation     | Glass/Mica           |
| Jacket                 | Fluoropolymer        |
| Braid                  | Nickel Plated Copper |
| Over Jacket (optional) | Fluoropolymer        |

### ORDERING INFORMATION:

|                            |           |
|----------------------------|-----------|
| Example                    | 70PHT2-NF |
| Output 70W/m               |           |
| Powerheat Type PHT         |           |
| Supply Voltage 220-240 VAC |           |
| Nickel Plated Copper Braid |           |
| Fluoropolymer Overjacket   |           |

### ACCESSORIES

Heat Trace supply a complete range of accessories including termination/splice kits, end seals, junction boxes and controls. Such items carry separate approvals from the heating cable. When used in hazardous areas, only use approved components.

### MAXIMUM PIPE/WORKPIECE TEMPERATURES

The surface of the heater must not exceed the maximum withstand temperature of its constructional materials or the Temperature Classification (if installed in a hazardous area). This is ensured by limiting the pipe or workpiece temperature to a safe level either by design calculation (a Stabilised Design) or by means of temperature controls.

For worst case conditions, the temperature of steel pipes should be limited to the following levels:-

| Catalogue Ref. | Nom Output (W/m) | Area Classification    |    |     |                   |     |     |
|----------------|------------------|------------------------|----|-----|-------------------|-----|-----|
|                |                  | Hazardous <sup>1</sup> |    |     | Safe <sup>2</sup> |     |     |
|                |                  | T6                     | T5 | T4  | T3                | T2  | T1  |
| PHT..N         | 10               | 43                     | 60 | 100 | 181               | 275 | 275 |
|                | 30               | -                      | -  | 25  | 114               | 234 | 234 |
|                | 50               | -                      | -  | -   | 49                | 186 | 186 |
|                | 70               | -                      | -  | -   | -                 | 125 | 125 |
| PHT..NF        | 10               | 39                     | 59 | 106 | 186               | 275 | 275 |
|                | 30               | -                      | -  | 20  | 133               | 243 | 243 |
|                | 50               | -                      | -  | -   | 64                | 201 | 201 |
|                | 70               | -                      | -  | -   | -                 | 147 | 147 |

Pipe temperatures higher than those given above may be accommodated by using Heat Trace Ltd voltage compensating devices. Please call for further details.

Tolerances: Voltage +10%; Resistance +10%; - 0%

### Notes

- 1 Surface temperature limits in accordance with current standards.
- 2 Surface temperature limited by materials of construction (withstand temperature).

### MAXIMUM CIRCUIT LENGTH

| OUTPUT (W/m) | MAX. CIRCUIT LENGTH* |      | ZONE LENGTH (NOM)   |      |
|--------------|----------------------|------|---|------|
|              | 115V                 | 230V | 115V  | 230V |
| 10           | 79m                  | 152m | Contact your local Heat Trace representative for details. |      |
| 30           | 46m                  | 88m  |   |      |
| 50           | 35m                  | 68m  |   |      |
| 70           | 30m                  | 56m  |   |      |

\*For ±10% end-to-end power output variation

### POWER CONVERSION FACTORS *\*See note below*

| 115V Heating Cable    | 230V Heating Cable    |
|-----------------------|-----------------------|
| 277V x output by 5.8  | 277V x output by 1.45 |
| 230V x output by 4.0  | 240V x output by 1.09 |
| 208V x output by 3.27 | 220V x output by 0.91 |
| 120V x output by 1.09 | 208V x output by 0.82 |
| 110V x output by 0.91 | 115V x output by 0.25 |

\*Maximum power output of cable in hazardous area should not exceed 70W/m. Do not use voltage multiplier if resulting power output exceeds 70W/m.

